



## **Berryessa Union School District**

### **Healthy Youth Task Force**

September 12, 2018

3:00 - 4:30

Majestic Way FIS

#### *AGENDA*

1. Welcome and Introductions
2. Approval of the Agenda
3. Approval of Meeting Minutes
4. Review Norms
5. New Business Items:
  - 5.1. 2018-19 Task Force Goals and Timeline
  - 5.2. Spring 2018 Positive Prevention Plus Implementation Feedback
  - 5.3. Options for 2019 Implementation
6. Open Discussion/Future Agenda Items
7. Future Meeting Dates:
  - October 10, 2018; 3:00 - 4:30; Large Board Room
  - November 7, 2018; 3:00 - 4:30; Majestic Way FIS
  - January 30, 2019; 3:00 - 4:30; Large Board Room